



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-028
Job Sheet 180790



Part No: D412-698-028

Job Qty: 3 ea

Part Name: Bracket Aluminum Door RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/16/18

Job Tracking No:

Due Date: 7/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP RevA: new issue DD 09.11.30 verified by:EC IPP Rev:B 11.03.31 AS PER ECN11-531 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 19 2018
110	Packaging	3 pcs	7/27/18	7/27/18	0.00	0.00	Packaging1-4		JUL 19 2018
120	QC	3 pcs	7/27/18	7/27/18	0.00	0.00	QC4		JUL 19 2018
125	DC	3 pcs	7/27/18	7/27/18	0.00	0.00	DC		JUL 19 2018
130	Packaging	3 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-2		JUL 19 2018
140	QC21-FG	3 Ea	7/27/18	7/27/18	0.00	0.00	QC21		JUL 19 2018
Part Op 125 - Photocopy bluefile and create labels per PPP D412-698-028 CHG003									JUL 24 2018
Descriptions:									JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3199-4	Bracket, Fwd RH	3 Ea (1 ea)	90-Start up Operation	F77735

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3199-4	3	15	0

Part Specifications



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could not be found.

Plex 7/16/18 10:46 AM dart.lacelle.linda

Container No: S093393



Part: D412-698-028

Job No: 180790

Serial No/Batch: S093393

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 07/18/18

6.0 PARTS LIST – CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Qty -027	Qty -028	Part Number	Description
X								D412-698-011	CABIN DOOR ROLLER KIT, LH
	X							D412-698-012	CABIN DOOR ROLLER KIT, RH
		X						D412-698-013	DOOR HANDLE KIT
			X					D412-698-017	REPLACEMENT DOOR TRACK KIT
				X				D412-698-019	BEARING OVERHAUL KIT
					X			D412-698-021	REPLACEMENT SHIM KIT
						X		D412-689-027	BRACKET KIT, LH (ALUMINUM DOORS)
							X	D412-689-028	BRACKET KIT, RH (ALUMINUM DOORS)
3	3							D3121-141	BRACKET ASSEMBLY
1								D3121-143	BRACKET ASSEMBLY
	1							D3121-144	BRACKET ASSEMBLY
1	1							D3137-043	BRACKET ASSEMBLY
1								D3183-043	BRACKET ASSEMBLY
	1							D3183-044	BRACKET ASSEMBLY
9	9		9					D3199-1	BRACKET
						1		D3199-3	FORWARD BRACKET, LH
							1	D3199-4	FORWARD BRACKET, RH
1	1		1					D3202-1	COVER
		4						D3203-1	HANDLE
		1						D3220-041	DOUBLER
		1						D3220-042	DOUBLER
		2						D3220-3	DOUBLER
				7				D3121-21	BOLT
				5				D3121-241	BEARING ASSEMBLY
				1				D3137-3	GUIDE
				1				D3137-5	WASHER
				2				D3183-045	BEARING ASSEMBLY
					3			D3238-1	SHIM
					1			D3238-3	SHIM
					2			D3238-5	SHIM
					6			D3238-11	SHIM
					2			D3238-13	SHIM
					4			D3238-15	SHIM
		8						NAS1149D0463J	WASHER (AN960JD416L)
		8						MS21042L4	NUT (OR MS21042-4)
		16						MS24694-S98	SCREW
				1				MS24694-S101	SCREW

REFERENCE ONLY

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Revision: G

Date: 17.11.23